

# Finishing/Packaging/Shipping Guidelines

To ensure the accuracy and traceability of your order please include your purchase order number, description of the ordered product(s), slit widths, length of material and the requested ship date. To place an order call customer service at 800.228.2683, send a fax to 800.807.0795 or email [ai-cs@acucote.com](mailto:ai-cs@acucote.com). LabelTraxx system is also available.

## FINISHING GUIDELINES

### CORES

Standard	3"
Layfat	6"
Film on Film	3"

### MAX SPLICES

Single-ply	
Up to 5,000'	1 splice
5,000-10,000	2 splices
>10,000	3 splices

Patterns*/Piggybacks	
up to 5,000'	2 splice
5,000-10,000	3 splices
>10,000	4 splices

*\*pattern gum roll length over 5,000' requires technical approval*

### SPLICE TAPES

Top	Red	1.5" wide
Middle	Clear	0.5" wide
Bottom	Red	1.5" wide

Minimum distance between splices: 750'  
Minimum distance from core: 750'

### SLIT ROLL TOLERANCE

Full Gum	+/- 1/32"
Pattern Gum	+/- 1/16"

### ORDER LENGTH

Custom Finish	10% +/-
Custom Coat Single-ply/Two pass	+20%-10%
Non standard raw materials	20% +/-
Pattens	20% +/-

### ROLL LENGTH +/-

AcuChoice	10% +/-
Custom Coat	20% +/-

### FACE IN/OUT

Non trimless	Standard is Face Out. Face In is available.
Trimless	Face Out on.

## PACKAGING/SHIPPING GUIDELINES

### STANDARD METHODS:

Poker and Cradle

### ROLL TAG LABELS:

Located on each roll under stretch wrap.

### SEPARATE SIZES BY WIDTH

One width size per stack; will segregate sizes within the stack if less than sufficient quantity to complete stack. (Largest width rolls on bottom, smallest width rolls on top).

Will separate sizes by pallet upon request if a sufficient number of rolls of same width to fill a pallet. If insufficient number of rolls of same width to fill pallet, sizes will be combined onto one pallet

### PALLET SIZES

24x48	28x28	31x31	35x35	40x40	45x45
46x31	48x40	48x48	54x28	60x29	62x31

(other size pallets available dependant on roll length and widths.)

### PALLET TYPES

All products are shipped on wooden pallets and are certified ISPM-15. Heat treated pallets are also available. Stocked heat treated pallets include 35 x 35, 45 x 45 and 48 x 40. Heat treatments of all Acucote pallet sizes are available provided a three week notice. Plastic pallets are available for a nominal fee.

### MAX STACK HEIGHT

Up to 10,000' - 44" plus skid  
> 10,000' - 63" plus skid

### CARRIER

All orders shipped pre-paid via Acucote assigned carriers. Acucote charges a predetermined freight rate. Order will ship collect for non-Acucote assigned carriers.

### STORAGE

Dry, constant conditions. Ideal temperature is 72F. Ideal relative humidity is 50%.

Layflat storage/usage recommendations: Temp range between 60F-80F relative humidity 40%-60%. Material should acclimate for three days before converting. Keep off concrete floors and rotate stock (FIFO). Utilize within 6 months.